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RBW2905G00332-3G-7
Job Sheet 174998



Part No: RBW2905G00332-3G-7

Job Qty: 2 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/26/18

Job Tracking No:

Due Date: 8/30/18

Created By: Logan David

Type: SOLD

Description:

Note: URF 18-766 DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/30/18	8/30/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	2 pcs	8/30/18	8/30/18	0.00	0.50	Small Fab-9		MLL
110	QC	2 pcs	8/30/18	8/30/18	0.00	0.00	QC5		
130	Packaging	2 pcs	8/30/18	8/30/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea	8/30/18	8/30/18	0.00	0.00	QC21		

Part Op 100 - 1- Bend tube as per DWG 2- Assemble as per DWG RBW2905G00332-3G 3-Flare end for #6 flare fitting ***NOTE
Descriptions: SEE ATTACHED INTALLATION INSTRUCTIONS***For the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)
130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
89895K451	Smooth-Bore Seamless 304 SS Tubing, 3/8" OD, 0.049" Wall Thickness	2 Ea (1 ea)	90-Start up Operation	3069404
6 BTX-S	Flare Nut, Steel	2 Ea (1 ea)	100-Small Fab	3074707
6 TX-S	Sleeve	2 Ea (1 ea)	100-Small Fab	3074708

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	89895K451	2	15	0
100-Small Fab	6 BTX-S	2	26	0
	6 TX-S	2	26	0

Part Specifications

Specifications could not be found.

Plex 8/27/18 9:00 AM dart.logan.david

QARCS

0.7.9

DART
AEROSPACE

Container No: S105389

Part: FBW2905G00332-3G-7
Job No: 174998
Serial No/ Batch: S105389

Instructions:
Exp Date:
Inspection:
Revision: 2

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Date: 08/27/10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

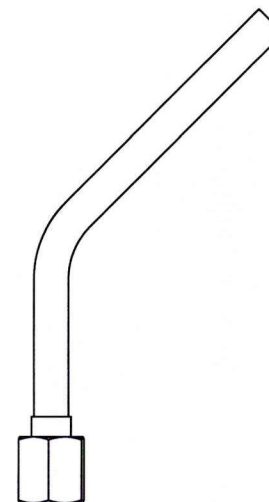
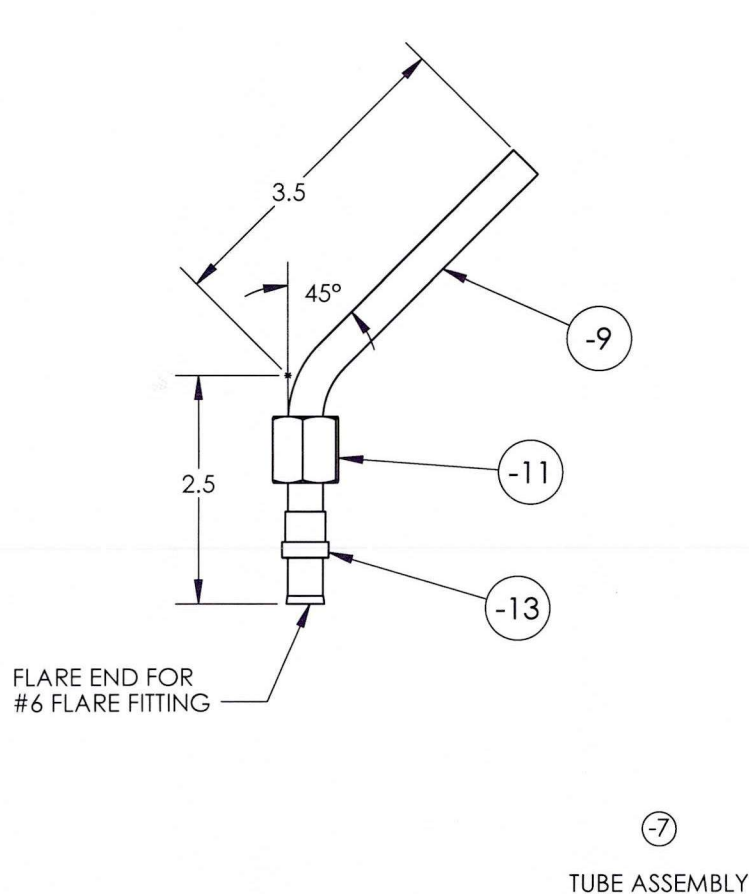
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>174998</u> Part No. <u>KBW2905G00332-367</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☒ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐															
Date : <u>18-08-28</u>		Step #: <u>110</u>		QTY Effective : <u>2</u>			MRB (QSI042) Approval DAS 9 9-89 <u>18-08-28</u>												
Description Work Order Deviation <u>Flare was not made properly, which cause sleeve not to sit properly.</u>				Disposition <u>Scrap destroy</u>				Completed By <u>MCC</u>											
								Lead hand / Supervisor Approval Verification DAS 9 9-89 <u>18-08-28</u>											
								QC / QA Coordinator Approval DAS 9 9-89 <u>18-08-28</u>											
Root Cause Environment ☐ No Re-verification ☐ Design ☒ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐				Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐				FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ ☒ Fit/Function Misaligned/off center ☐				Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
				OTHER : _____															

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



DART AEROSPACE	
TITLE ADAPTER ASSY, PCM PRESSURE LINE	
DWG NO. RBW2905G00332-3G-7	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 3/3/2011
SHEET 2 OF 2	

WORK ORDER NON-CONFORMANCE / UPDATE

Date: _____

QA Closed:

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					